

SUTTON TOOLS

DRILL SIZE & DECIMAL EQUIVALENT

mm	Fract.	Gauge	Dec. Equiv.	
0.35	1/64	80	.0135	
			.0138	
			.0145	
0.38			.0150	
			.0156	
0.40			.0157	
			.0160	
0.42			.0165	
0.45			.0177	
			.0180	
0.48	1/32	77	.0189	
0.50			.0197	
			.0200	
			.0205	
0.52			.0210	
			.0217	
0.55			.0225	
			.0228	
0.58			.0236	
0.60			.0240	
0.65	1/32	76	.0250	
			.0256	
			.0260	
0.70			.0276	
			.0280	
			.0292	
0.75			.0295	
			.0310	
0.80			.0312	
			.0315	
0.85	3/64	67	.0320	
			.0330	
			.0335	
0.90			.0350	
			.0354	
			.0360	
0.95			.0370	
			.0374	
			.0380	
			.0390	
1.00	3/64	62	.0394	
			.0400	
1.05			.0410	
			.0414	
			.0420	
			.0430	
1.10			.0433	
1.15			.0453	
			.0465	
			.0469	
1.20	1/16	56	.0472	
1.25			.0492	
1.30			.0512	
			.0520	
1.35			.0532	
			.0550	
1.40			.0551	
1.45			.0571	
1.50			.0591	
			.0595	
1.55	1/16	53	.0610	
			.0625	
1.60			.0630	
			.0635	
1.65			.0650	
			.0669	
1.70			.0670	
			.0689	
1.75			.0700	
			.0709	
1.80	5/64	51	.0729	
			.0730	
1.85			.0748	
			.0760	
1.90			.0768	
			.0781	
1.95			.0785	
			.0787	
2.00				.0787

mm	Fract.	Gauge	Dec. Equiv.
2.05	3/32	46	.0807
			.0810
			.0820
2.10			.0827
			.0847
2.15			.0860
			.0866
2.20			.0886
2.25			.0890
			.0906
2.30	7/64	43	.0926
2.35			.0935
			.0938
			.0945
2.40			.0960
			.0965
2.45			.0980
			.0984
2.50			.0995
			.1004
2.55	1/8	39	.1015
			.1024
2.60			.1040
			.1043
2.65			.1063
2.70			.1065
			.1083
2.75			.1094
			.1100
			.1102
2.80	9/64	38	.1110
			.1122
2.85			.1130
			.1142
2.90			.1160
			.1162
2.95			.1181
3.00			.1200
			.1220
			.1250
3.10	1/8	35	.1260
			.1285
3.20			.1299
			.1339
3.30			.1360
3.40			.1378
			.1405
			.1406
3.50			.1417
			.1440
3.60	5/32	34	.1457
			.1470
3.70			.1495
			.1496
			.1520
3.80			.1535
			.1540
3.90			.1562
			.1570
			.1575
4.00	11/64	33	.1590
			.1610
			.1614
4.10			.1654
4.20			.1660
			.1693
4.30			.1695
			.1719
			.1730
			.1732
4.40	3/16	32	.1770
			.1772
4.50			.1800
			.1811
4.60			.1820
			.1850
4.70			.1875

mm	Fract.	Gauge	Dec. Equiv.
4.80	13/64	12	.1890
			.1910
4.90			.1929
			.1935
			.1960
5.00			.1969
			.1990
5.10			.2008
			.2010
			.2031
5.20	7/32	10	.2040
			.2047
			.2055
5.30			.2087
			.2090
5.40			.2126
			.2130
5.50			.2165
			.2188
5.60			.2205
	15/64	9	.2210
			.2244
5.70			.2280
			.2283
5.80			.2323
5.90			.2340
			.2344
6.00			.2362
			.2380
			.2402
6.10	1/4	8	.2420
			.2441
6.20			.2460
			.2480
6.30			.2500
			.2520
6.40			.2559
6.50			.2570
			.2598
			.2610
6.60	17/64	7	.2638
			.2656
6.70			.2660
			.2677
6.80			.2717
6.90			.2720
			.2756
7.00			.2770
			.2795
7.10			.2810
	9/32	6	.2812
			.2835
7.20			.2874
7.30			.2900
			.2913
7.40			.2950
			.2953
7.50			.2969
			.2992
7.60			.3020
	5/16	5	.3031
			.3071
7.70			.3110
7.80			.3125
7.90			.3150
			.3160
8.00			.3189
			.3228
8.10			.3230
8.20			.3268
	21/64	4	.3281
			.3307
8.30			.3320
			.3346
8.40			.3386
			.3390
8.50			.3425
8.60			.3438

mm	Fract.	Gauge	Dec. Equiv.
8.80	23/64	3	.3465
			.3480
8.90			.3504
9.00			.3543
			.3580
			.3593
9.20			.3622
			.3680
9.50			.3740
			.3750
	3/8	2	.3770
			.3785
9.80			.3860
			.3906
			.3937
10.00			.3970
			.4016
10.20			.4040
			.4062
			.4130
	7/16	1	.4134
			.4219
10.50			.4252
10.80			.4331
11.00			.4375
			.4409
11.20			.4528
11.50			.4531
			.4646
			.4688
11.80	15/32	0	.4724
			.4803
12.00			.4844
12.20			.4921
			.5000
12.50			.5039
12.70			.5118
12.80			.5156
13.00			.5312
			.5315
	33/64	0	.5469
			.5512
13.50			.5625
			.5709
14.00			.5781
			.5905
			.5937
14.50			.6094
			.6102
15.00			.6250
	17/32	0	.6299
			.6406
15.50			.6496
			.6562
16.00			.6693
			.6719
16.50			.6875
			.6890
17.00			.7031
			.7087
	43/64	0	.7187
			.7284
17.50			.7344
			.7480
18.00			.7500
			.7656
18.50			.7677
			.7812
19.00			.7874
			.7969
	3/4	0	.8071
			.8125
19.50			.8268
			.8281
20.00			.8437
			.8465
20.50			.8594

mm	Fract.	Gauge	Dec. Equiv.
22.00	7/8		.8661
			.8750
22.50	57/64		.8858
			.8906
23.00			.9055
	29/32		.9062
			.9219
23.50	59/64		.9252
			.9375
24.00	15/16		.9449
			.9531
24.50	61/64		.9646
			.9687
25.00	31/32		.9842
			.9844
25.40	63/64		1.0000



Sutton Tools



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